



## Low Pressure Systems

Products designed specifically for the oil and gas industry

# Intake Suction Manifolds

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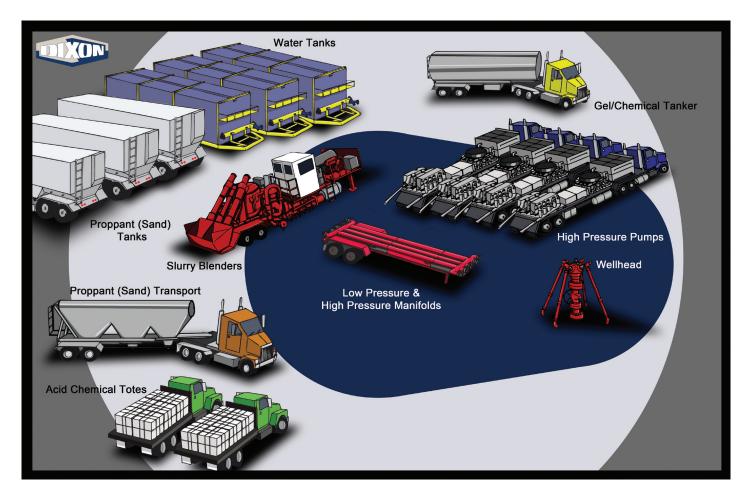
## **BOSS<sup>TM</sup> LPS Products** Low Pressure Systems

Dixon<sup>®</sup> has been building a credible reputation for over 100 years, demonstrating that it is a responsible manufacturer producing safe, reliable and long lasting products! Open communication with customers and following through with solutions, strengthens trust as a supplier of both current and future products.



## Hydraulic Fracturing Site

Boss™ LPS (Low Pressure System) products are used in many of the applications found at hydraulic fracturing sites from the water source up to high pressure pumps.



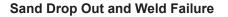
### **One-Piece Suction Manifolds**

Dixon<sup>®</sup> developed its manifold design as a result of hydraulic fracturing companies experiencing pump cavitation due to proppant dropout and failing welds.

Customer feedback on traditional fabricated manifold designs:

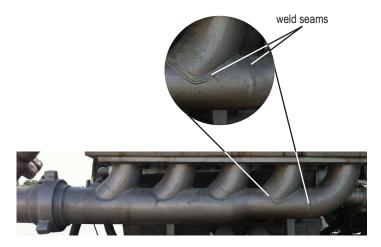
- · sand dropout causes flow restrictions and pump cavitation
- · welded pipe manifolds create turbulence, causing excessive abrasion on interior walls
- · leaks along the weld seams
- · acidizing well treatments attack weld seams causing leaks
- regular repairs consisting of re-welding and/or using rubber washers with screws
- CO, transfers at -30°F (-34°C) temperatures causes performance issues

### Intake Manifold Lab & Field Testing

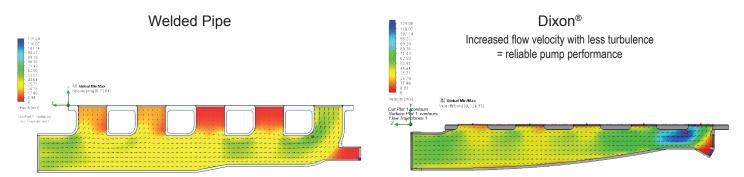




weld wash out

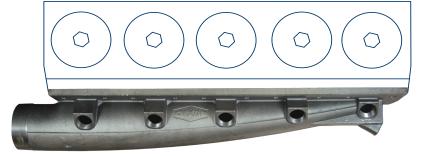


#### Fluid Velocity Simulation (inches per second)



### 3 Port and 5 Port Intake Manifolds (non-dressed)





3PORTM-6T

5PORTM-6T

#### Application:

used at hydraulic fracturing sites for transfer of water, brine, water-based chemicals, water-based acids, CO<sub>2</sub>, and gelatinous proppant (sand) slurry into pump fluid ends (FE)

#### Size:

• 6" intake

#### Materials:

- · manifold: iron
- · O-rings: Buna-N

#### Features:

- manifold designed for efficient fluid flows and reduction of pump cavitation caused by sand fallout (see photo on page 3)
- single cast unit no premature leakage/failure from deteriorating welds (see photo on page 3)
- cold pressure and impacted testing completed at -62° F (-52° C) with no leaks, cracks or damage
- side ports designed for easy pump cylinder inspection
- reduced height for ease of installation
- · O-rings and bolts included with all configurations
- dressed assembly components are available hand-tight or with two-part epoxy bond
- · assembly serial number and fabrication date recorded on attached identification plate

#### Specifications:

- 5 port base plate has slotted bolt pattern accommodating both Weir SPM and Gardner Denver stimulation frac pumps
- · 3 port base plate bolt pattern accommodates Weir SPM stimulation frac pumps
- assemblies rated at 350 PSI WP, pressure tested at 700 PSI
- undressed weight: 3 port 162 lbs.

5 port - 187 lbs.

#### Approval:

iron meets ASTM standards

## Intake Manifolds (non-dressed)

Inlet Size	Part #	Description		
6"	3PORTM-6T	6" male NPT manifold with 2" female NPT ports (3 side and 1 end) and a 1" auxiliary port		
	3PORTM-6V	6" grooved manifold with 2" female NPT ports (3 side and 1 end) and a 1" auxiliary port		
	O434BU	Buna-N O-ring (3 included with each manifold)		
	PMBT875X175	socket head cap steel screws (12 included with each 3 port manifold)		
6"	5PORTM-6T	6" male NPT manifold with 2" female NPT ports (5 side and 1 end) and a 1" auxiliary port (base plate bolt hole pattern fits on both Weir SPM and Gardner Denver fluid ends)		
	5PORTM-6V	6" grooved manifold with 2" female NPT ports (5 side and 1 end) and a 1" auxiliary port (base plate bolt hole pattern fits on both Weir SPM and Gardner Denver fluid ends)		
	O439BU	Buna-N O-rings (5 included with each manifold)		
	HHBT875X175	hex head steel screws (20 included with each 5 port manifold)		

## Intake Manifold Assemblies (dressed)

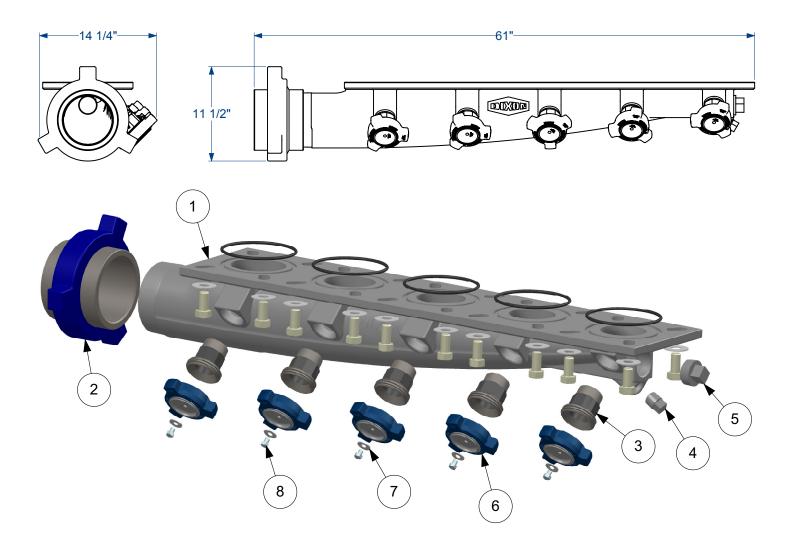
#### Features:

6" HU fig.206 sub (female union side bonded to manifold with two-part epoxy)
2" HU fig.206 x male NPT port adapters (bonded to manifold with two-part epoxy)

Fluid End Ports	6" Inlet Style	MNPT Tail Plugs	Base Plate Bolt-hole Pattern	Assembly Part #	
3		hand tight, no tape/epoxy	Weir SPM	3PM6T-S3	
	NPT intake	two-part, epoxy bonded	Weir SPM	3PM6T-S5	
	grooved intake	hand tight, no tape/epoxy	Weir SPM	3PM6V-3	
		two-part, epoxy bonded	Weir SPM	3PM6V-5	
5		hand tight, no tape/epoxy	Weir SPM and	5PM6T-5	
	NPT intake		Gardner Denver		
		two-part, epoxy bonded	Weir SPM and	5PM6T-S7 1	
			Gardner Denver		
			Weir SPM and	50401/05	
	grooved intake	hand tight, no tape/epoxy	Gardner Denver	5PM6V-S5	
			Weir SPM and	50401/07	
		two-part ,epoxy bonded	Gardner Denver	5PM6V-S7	

<sup>1</sup> Bill of materials (BOM) on page 6.

## 5PM6T-S7 Manifold BOM



ltem	Description	Material	Qty	Part #
1 <sup>1</sup>	5 port zoomie manifold with 6" male NPT inlet includes (5) O-rings, and (20) bolts and washers	iron	1	5PORTM-6T
2	6" fig.206 female NPT sub	steel	1	HU206600
3	2" 206 Series male adapter	iron	5	HUF206200MT
4	1" square head plug	iron	1	SHP100
5	2" square head plug	iron	1	SHP200
6 <sup>1</sup>	2" fig.206 cap	iron/steel	5	HUC206200
7 <sup>1</sup>	1¼" OD flat washer	steel	5	HUWAS1250D
8 <sup>1</sup>	<sup>7</sup> / <sub>16</sub> " hex head bolt x ½" long	Grade 8 steel	5	HUBT716X050
9 <sup>1</sup>	King Cable™ (cap retention only, not shown above)	steel	5	WSR1

<sup>1</sup> 3 port zoomie manifold includes (3) O-rings, (12) socket head cap screws, and (3) caps, washers, bolts, and King Cables™.

### Additional Boss™ LPS Products



Contact sales@dixonvalve.com or visit dixonvalve.com/bosslps for additional information.

Safety 🛕

Dixon<sup>®</sup> products are designed to work safely for their intended use. The selection of a product for the proper application is of utmost importance.

Users must consider the size, temperature, application, media, pressure, and manufacturer's recommendations when selecting the proper components. Dixon<sup>®</sup> recommends that all hose assemblies be tested in accordance with the Association for Rubber Products Manufacturer's (ARPM) recommendations and be inspected regularly (before each use) to ensure that they are not damaged or have become loose. Visit ARPMINC.com for more information.

Where safety devices are integral to the coupling, they must be working and utilized. The use of supplementary safety devices such as safety clips or safety cables are recommended.

If any problem is detected, products must be removed from service immediately.

Dixon<sup>®</sup> is available to consult, train and recommend the proper selection and application of all products we sell. We strongly recommend that distributors and end users make use of Dixon<sup>®</sup> Testing and Recommendation Services. Call 877.963.4966 or click dixonvalve.com to learn more.

Dixon<sup>®</sup>, founded in 1916, is a premier manufacturer and supplier of hose couplings, valves, dry-disconnects, swivels, and other fluid transfer and control products. The company's global reach includes a wide range of products for numerous industries including petroleum exploration, refining, transportation, chemical processing, food & beverage, steel, fire protection, construction, mining and manufacturing. Dixon<sup>®</sup>'s strategic objective is to create solutions that make products safer, leak-free, longer lasting, and always available.

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800 High Street, Chestertown, MD 21620 Fax: 800.283.4966



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